# OCTOBER 2024 TO MARCH 2025 AMBA RIVER COKE LTD, DOLVI WORKS

Six Monthly Compliance, Status report
(Oct'2024 to Mar'2025)

Compliance status of Specific and General Conditions of Environmental Clearance for Pellet Plant I (4.0 MTPA) at Geetapuram, Village Dolvi, District Raigad, Maharashtra.

EC No - F No J-11011/166/2011-IA-II(I) dated 21st October 2013.

ENVIRONMENTAL MANAGEMENT DEPARTMENT

JSW STEEL LTD, DOLVI WORKS, TALUKA PEN, RAIGAD-DISTRICT, MAHARASHTRA 402107

Sr. No.	ENVIRONMENTAL CLEARANCE CONDITIONS	COMPLIANCE STATUS
1 1	Waste gases from Blast furnace and coke ovens will be utilised for power generation. Fugitive emissions from raw material handling section will be suppresses by dry fogging system / water sprinkling.	<ul> <li>Complying with</li> <li>Waste Gas from Blast Furnace (BF) and Coke Oven Gas (COG) is used in 55 MW Captive Power Plant and other plants as fuel.</li> <li>Gas Holders provided for Coke Oven Gas, LD and BF Gases. Gas Holders will help the steady network flow for distribution of gas in constant pressure (Operating pressure 996 mmWC. Also it helps to proper utilization of waste gases. Total CO2 Savings will be approximately 660000 Ton of CO2 per year. Energy saving approximate 1 Million Gcal/Year.</li> </ul>
		Total cost for both gas holders is Rs 86.97 (Rs 33.2 Crores + Rs 53.77 Crores)  • De-dusting System with Bag filters at Junction houses of raw material handling section in Blast Furnace and Coke Oven Plants.  De-dusting System with Bag filters at Stock House - 2 Nos  Cast house fume extraction system with Bag Filters
		<ul> <li>Dust suppression by dry fog systems / water spraying systems provided at Raw Material Handling Section (RMHS) and other applicable areas.</li> <li>All conveyors and Junction houses of Raw Material Handling systems are closed system.</li> <li>Total Investment on Yard sprinklers, Dedusting system and Dry fogging system Rs 77.29 Crores</li> <li>Details of covered shed for storage of Raw</li> </ul>
		Material; • Covered shed for Jetty yard-A with a capacity

of 110,000MT for Coal Storage

- Covered shed for Jetty yard-B with a total capacity of 305,000 MT for Iron Ore and Flux.
- Covered Sheds (2 Nos) for Pellet and Coke Storage of Capacity-1,20,000 MT each.
- Covered shed for storing Iron Ore Bearing Material and Flux of Capacity 4,27,000 MT

Total expenditure on cover shed is approximately 320 Crores.

### **Environmental Benefits of Covered Shed:**

- No fugitive emission during handling of material
- No water contamination during rains
- No spillage of material on roads
- Covered storage shed will prevent dust emission in the environment during operation of the yard.

To control the fugitive emissions in Coke Oven Plant, following Control Measures are provided;

- Bag Filters for coal crushing & mixing station & route
- Ground De-dusting system with Bag Filters connected to charging and pushing, primary crusher, coke cutter, secondary coke crusher area
- Bag Filters for coke screen house & Silo.
- Dust suppression system at all the transfer points, coal handling and coke handling route.

#### Hence the condition has been complied

The makeup water requirement for the proposed expansion will be 2,590 m³/day and the existing consumption is 833.3 m3/day, which shall be sourced from the State Water Resources Dept. from Nagothane dam at K.T. Bandhara. Maximum recycling of wastewater will be done after treatment to achieve zero discharge. Treated wastewater will be used for dust suppression and green belt development. Effluent streams such as cooling tower blow down, floor washings etc. will be used for

#### **Complying with**

- The makeup water requirement for the proposed expansion is limited to 2590 m3/hr (inadvertently mentioned as m3/day) besides the existing consumption for 3 MTPA plant
- The water is sourced from the Nagothane dam at K.T. Bandhara as per the allocation from the Water Resources Department of Maharashtra.
- Treated waste water & cooling tower blow

	fugitive dust suppression, water sprinkling etc.	down (CTBD) are used for dust suppression,
	Sewage will be treated in septic tanks. Bag filter dust will be recycled in the process. Blow down	slag cooling & plantation. There is no waste water discharge form the plant.
	water from power plant will be reused in steel	Sewage is treated in septic tanks & STPs &
	melting shop slag yards for spraying on hot slag.	reused for gardening.
	Blow down water from Blast furnace	• .
	recirculation system will be reused in the slag	Blow down of power plant is used in SMS slag
	granulation plant as make up water to SGP	recovery plant for dust suppression.
	recirculation water system. Treated waste water	Blow down water from Blast furnace 1
	from coke oven by products plant will be used in	recirculation system is reused in the slag
	the system itself.	granulation plant (SGP) as make up water to
		SGP recirculation water system.
		Treated water from Coke oven by- product is
		used in coke quenching
		Hence the condition has been complied
3	BF slag will be granulated and used for cement	• 100% granulated slag of Blast furnace - 1 is
	manufacturing. Slag from SMS production will	used in Cement Plant for making of Cement in
	be used in the sinter plant, in land / road / area	JSW Group Company.
	development or for manufacturing of insulated bricks etc. Mill scale, flue dust from the blast	SMS- EAF slag is used in the sinter plant, in
	furnace, dust from the bag filters will be used in	internal roads / land reclamation, area and construction of concrete structures and road
	Sinter plant.	construction in National Highways.
	All pumps and motors will be selected from less	Mill scale, flue dust from Blast Furnace 1, dust
	noise generating types. Ear plugs will be	from Bag Filters used in Sinter plant.
	provided to employees working in high noise	GCP dust from SMS 1 is used in Sinter Plant
	prone areas. DG set will be provided with	and Pellet plant
	silencer.	Low noise level pumps and motors are used.
		Ear plugs / Ear muffs provided to all employees
		working in high noise prone areas.
		DG sets having provided with silencer.
		Hence the condition has been complied
4	All the integrated steel plant are listed as S. No 3	Complying with
	(a) as Primary Metallurgy Industries under	As nor the EIA Notification 2006 and as nor the EC
	category A of the Schedule of EIA Notification	As per the EIA Notification 2006 and as per the EC
	2006 and appraised by the Expert Appraisal	conditions stipulated by MoEFCC for integrated
	Committee (Industry-I) of MoEF.	steel plant listed as S.No 3 (a) as Primary
		Metallurgy Industries under category A
	1	<u> </u>

The proposal was considered by the expert Appraisal Committee -1 (industry) in its 37<sup>th</sup> Meeting held during 14<sup>th</sup> and 15<sup>th</sup> June 2012. The Committee recommended the proposal for Environmental clearance subject to stipulation of specific conditions along with other environmental conditions. Public hearing was conducted on 28.02.2012.

#### Industry is complying with

all the general conditions and specific conditions stipulated in the Environment Clearance.

Complied the points raised during Public Hearing.

Based on the information submitted by you, presentation made by you and consultant, M/s. MECON Limited., Ranchi, the Ministry of Environment and Forests hereby accords Environmental clearance to the above project under the provision of EIA Notification dated 14<sup>th</sup> September 2006 subject to strict compliance of the following specific and general conditions.

Noted and complied

#### **Specific Conditions**;

Measures shall be undertaken to mitigate particulate levels in the ambient air and a time bound action plans shall be submitted. On-line ambient air quality monitoring with proper O&M and continuous stack monitoring facilities for all the process stacks shall be provided and sufficient air pollution control devices viz. Electrostatic precipitator (ESP), gas cleaning plant, scrubber, bag filters etc. shall be provided to keep the emission levels below 50 mg/Nm3 by installing energy efficient technology.

### Complied

- Adequate dust control measures (Bag filters, ESPs, Venturi Scrubbers, Cyclones) have been provided to all the units to mitigate particulate levels in the ambient air quality. Environmental monitoring parameters are well within the prescribed standards as per the Consent granted by MPCB.
- Five numbers of on-line Continuous Ambient Air Quality Monitoring stations have been installed in consultation with MPCB. All these stations are connected to URL of MPCB & CPCB & data is being transmitted online on real time basis for PM2.5, PM10, SO2, NOx & CO with proper O&M
- Continuous Stack Emission Monitoring systems are installed at all major stacks (Process stacks)
   & connected to URL of MPCB & CPCB & data is being transmitted online on real time basis.
- Electrostatic precipitator (ESPs), gas cleaning plants, scrubbers, bag filters etc. are provided to all units & PM levels are well within the

	(Octobel 2024 to Ma	prescribed norms as per MPCB Consent conditions.
ii	As proposed, Electrostatic precipitator (ESP) shall be provided to sinter / Pellet plant, WHRB, DE Plants and dust catcher followed by venturi scrubbers to blast furnace to control SPM levels within 50 mg/Nm3. Fume extraction system shall be provided to induction furnaces to control the emissions within the prescribed standards.	<ul> <li>Electrostatic precipitator provided in Blast Furnace 1, Sinter Plants &amp; Pellet plant,</li> <li>Cast House Fume Extraction System, Waste Heat Recovery Boiler (WHRB), Dust Extraction System and dust catcher followed by venturi scrubbers, de-dusting system with bag filters in stock houses in Blast Furnace are provided.</li> <li>The emission level from the stacks are well within the prescribed standards.         The Copy of the Six Monthly Stack Emission Monitoring Report is attached herewith in Annexure 1     </li> </ul>
		<ul> <li>In JSW Steel Ltd., Dolvi, there is no Induction Furnace installed, however in Steel Melting Shop 1, Electric Arc Furnace (EAF) connected with - Gas Cleaning Plants (4 Nos) with bag filters provided with primary and secondary fume extraction systems. The emission level is well within the prescribed standards. The existing Gas Cleaning plants (GCPs 1, 2 &amp;3) were modified and the guaranteed parameters of PM level in stacks are &lt; 50 Mg/Nm3.</li> <li>Hence the point is being complied</li> </ul>
iii	The National Ambient Air Quality Standards issued by the Ministry vide G.S.R. No. 826 (E)	Complied
	dated 16th November, 2009 shall be followed.	On line Ambient air quality monitoring system (5 Nos) installed in the plant for the parameters PM10, PM2.5, SO2, NOx, CO and the data is uploaded in the CPCB and MPCB servers.
iv	Gaseous emission levels including secondary fugitive emissions from all the sources shall be controlled within the latest permissible limits issued by the Ministry and regularly monitored. Guidelines/Code of Practice issued by the CPCB shall be followed. New standards for the sponge iron plant issued by the Ministry vide G.S.R. 414 (E) dated 30th May, 2008 should be followed.	<ul> <li>Complying with Adequate measures have been taken to control the gaseous emission levels.</li> <li>Secondary fugitive emissions at Blast Furnace 1 - Cast House de-dusting system with Bag filters, Stock House de-dusting system with Bag filters.</li> </ul>

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		<ul> <li>Gas Cleaning Plants (4 Nos) for Electric Arc Furnace (EAF) of Steel Melting Shop (SMS – 1) from all the sources and are well within the permissible limits issued by the Ministry and regularly monitored.</li> <li>A new standard for the sponge iron plant issued by the Ministry vide G.S.R. 414(E) dated 30th May, 2008 is being followed. As per the new guidelines of Sponge Iron Plant, the monitoring for stack emissions, work place monitoring etc. are carried out and the reports are within the CPCB norms.</li> </ul>
V	Total makeup water requirement for expansion shall not exceed 2,590 KLD. Efforts shall further be made to use maximum water from the rain water harvesting sources. Use of air cooled condensers shall be explored and closed circuit cooling system shall be provided to reduce water consumption and water requirement shall be modified accordingly. All the effluent should be treated and used for ash handling, dust suppression and green belt development. No effluent shall be discharged and 'zero' discharge shall be adopted. Sanitary sewage should be treated in septic tank followed by soak pit.	<ul> <li>Complying with</li> <li>The makeup water requirement for the proposed expansion is within the water allocated and less than 2590 m3/hr.</li> <li>Roof Top Rain water harvesting system have been implemented.</li> <li>Closed circuit cooling towers are provided to optimize water consumption.</li> <li>All effluent is treated &amp; recycled in the process and reused in slag cooling, dust suppression &amp; plantation purpose.</li> <li>No waste water is discharged to outside the plant premises except run off during monsoon.</li> <li>Septic tank followed by soak pits provided in all plant areas.</li> <li>Sewage Treatment Plants (STP) 3 Nos provided for treatment of sewage. The treated sewage water is used for gardening.</li> </ul>
vi	Efforts shall be made to make use of rain water harvested. If needed, capacity of the reservoir should be enhanced to meet the maximum water requirement. Only balance water requirement shall be met from other sources.	<ul> <li>Complying with</li> <li>Roof top Rain water harvesting system has been established (at 12 various buildings of Oxygen Plant, Coke Oven, Power Plant, MRSS and Admin.)</li> <li>The harvested rain water is being used in the cooling towers as make up water.</li> <li>Since the water table is very high, therefore recharging ground water table is not feasible.</li> </ul>

	Describer manifesting of influent and offluent	,
vii	Regular monitoring of influent and effluent	Complying with
	surface, sub-surface and ground water (including chromite) should be ensured and treated wastewater should meet the norms prescribed by the State Pollution Control Board or described under the E (P) Act whichever are more stringent. Leachate study for the effluent generated and analysis shall also be regularly carried out and report submitted to the Ministry's Regional Office at Bhopal, SPCB and CPCB.	<ul> <li>Regular monitoring of influent and effluent surface, sub-surface is being done by MoEFCC approved and NABL accredited labs &amp; the results of all parameters are well within the prescribed standards. The plant is not using any ground water.</li> <li>Analysis reports are submitted to the Regional Office, MoEF&amp;CC, MPCB &amp; CPCB on regular basis.</li> <li>All monitoring reports are submitted as per guidelines to;</li> <li>MPCB - Once in three months, also as &amp; when required,</li> <li>MOEF&amp;CC, Nagpur &amp; Delhi - Once in Six month,</li> <li>CPCB, New Delhi - Monthly basis</li> </ul>
viii	The water consumption shall not exceed as per	Water consumption is well within the prescribed
	the standard prescribed for the steel plants.	norms & CREP guidelines for the steel plants (less than 5 m3/ton of crude steel)
		Specific water consumption for the steel plant for 2024-25 (up to March 2025) is 2.38 M3/TCS  Hence the point is being complied
ix	Vehicle pollution due to transportation of raw material and finished products shall be	Complying with
	material and finished products shall be controlled. Proper arrangements shall also be made to control dust emissions during loading and unloading of the raw material and finished product.	<ul> <li>Transportation of raw material is mainly through sea route to captive jetty and further to the steel plant via closed conveyors.</li> <li>Rs 320 Crores have been spent for covered shed for storage of raw material like coal, Iron Ore and Flux at Jetty &amp; Raw Material storage yard to control the dust emission.</li> <li>Transportation of finished products is mainly by rail.</li> <li>Adequate dust suppression systems have been provided to control dust emissions during loading and unloading of the raw material and finished product.</li> <li>Dust Suppression such as;</li> <li>Dry Fog System / Water spraying in junction houses / Transfer Towers at Raw Material</li> </ul>

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		Handling System (RMHS) & other units.
		- All the Junction houses and Conveyors are
		covered to avoid fugitive emissions while transfer
		of material through conveyor.
х	All internal roads shall be black topped. The	Complying with
	roads shall be regularly cleaned with mechanical	Complying with
	sweepers. A 3 tier avenue plantation using	All internal roads are concreted & Vacuum
	,	
	native species shall be developed along the	based road sweeping machines (6 Nos) and
	roads.	mist type mobile water tankers (2 Nos) are
		provided for control of road emissions.
		Avenue plantation using native species have
		been planted along the roads.
xi	Proper handling, storage, utilization and disposal	Complying with
	of all the solid waste shall be ensured and	
	regular report regarding toxic metal content in	Proper handling, storage, utilization and disposal
	the waste material and its composition, end use	of all the solid wastes like Iron ore fines, coke
	of Solid/hazardous waste should be submitted	fines, fluxes and scales generated from the plant
	to the Ministry's Regional Office at Bhopal, SPCB	is used in Sinter Plants & Pellet Plant. Material
	and CPCB.	have been shifted through conveyor, closed
		bulkers and loaded by pneumatic conveying
		system.
		System
		The report of Solid wastes and Hazardous wastes
		generation and disposal are regularly submitted
		as mentioned below.
		as mentioned below.
		MPCB - Once in three months, also as & when
		required,
		<ul> <li>MOEF&amp;CC, Nagpur &amp; Delhi – Once in Six</li> </ul>
		, 51
		month,
		CPCB, New Delhi – on Monthly Basis.
xii	Proper embankment shall be provided for the	Complying with
	sludge disposal area.	
		Proper embankment provided to contain
		sludge at all generating points- Sponge Iron
		Plant, Blast Furnace 1 and Hot Strip Mill 1.
		Sludge generated from the Effluent treatment
		plants (Sponge Iron Plant, Blast Furnace, are
		used in sinter making & Pelletization process.
		• In sludge handling areas filter press and
		vacuum drum filters installed at Sponge Iron
		Plant, Hot Strip Mill and Blast Furnace.

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xiii	Risk and Disaster Management Plan along with the mitigation measures shall be prepared and a copy submitted to the Ministry's Regional Office at Bhopal, SPCB and CPCB within 3 months of issue of environment clearance letter.	Risk and Disaster Management plan is prepared and has been already submitted to MoEF & CC along with EIA Report
xiv	As proposed, green belt shall be developed in 33 % of plant area as per the CPCB guidelines in	Green belt is being developed as per the further amendment in EC obtained dated 16.06.2020.
	consultation with the DFO.	Green Belt within Plant:
		Presently, 13% green belt is developed over 80.00 ha land within the plant premises with 2,17,457 nos of trees.
		Balance 18.42 Ha (3%) green belt area is to being developed with 46,200 nos of trees. Green belt developed with tree density 2500 trees/hectare and local species.
		Green Belt Outside Plant in 10 Km area:
		Green belt outside the plant premises has been developed over 203.00 Ha i.e. 33 % as per EC.
		Green belt outside the plant premises is developed in forest land in proximity of the plant area in consultation with local forest department over 51 Ha land and Mangrove Plantation over 152.00 Ha Hence, condition is complied.
		Hence, Condition is complied.
xv	All the recommendations made in the Charter on Corporate Responsibility for Environment Protection (CREP) for the Steel Plants should be implemented.	Complying with  The recommendations made in the Charter on Corporate Responsibility for Environment Protection (CREP) for the steel plants are implemented.
		<ul> <li>Coke oven plant – Tar sludge / ETP sludge are reused in the Coking process.</li> <li>Blast Furnace – Energy recovery of top blast furnace gas is being done with power generation through TRT by using top pressure</li> </ul>

of BF gas.

- Coke Oven Plant Coke Dry Quenching systems (3 Nos) (CDQ) installed and recover the sensible heat of red hot coke, reduce energy consumption and pollution and improve the quality of coke. Each CDQ will reduce water consumption by 1920 m3/day and energy of 70 MW will be recovered along which will reduce the CO2 emissions by approx. 10.9 Lac.t CO2eq
- Steel Melting Shop (SMS), secondary dedusting system (Gas Cleaning Plants 4 Nos) has been installed to control fugitive emissions

#### **Green Belt within Plant:**

Presently, 13% green belt is developed over 80.00 ha land within the plant premises with 2,17,457 nos of trees.

Balance 18.42 Ha (3%) green belt area is to being developed with 46,200 nos of trees. Green belt developed with tree density 2500 trees/hectare and local species.

- Blast Furnace Slag (BF) Slag- 100% utilized in Cement plant.
- Electric Arc Furnace Slag (EAF) slag- 100 % for construction activities, land filling in the low lying areas of expansion projects and is also being used for internal road making and Concrete and asphalt roads.
- Presently Steel slag is used as aggregates for construction roads in National Highways with coordination with Central Road Research institute (CRRI), New Delhi.
- Cast House Fume extraction system inclusive of tap holes, runners, skimmers, ladle and charging points have been provided to control Fugitive emissions from Blast Furnace.
- The specific water consumption for the year
   2024 25 (April to March 2025) was 2.38

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		m3/t of crude steel which is well below the targets for flat products and as well as for long products.
		<ul> <li>Online Stack Monitoring System have been installed on all major stacks (46 Nos) and 5 Nos Online Ambient Air Quality Monitoring System. The real time data is interlinked with MPCB and CPCB server.</li> </ul>
xvi	The company shall adopt well laid down corporate environment policy and identified and designate responsible officers at all levels of its hierarchy for ensuring adherence to the policy and compliance with environmental clearance, environmental laws and regulations.	Complied Environment Policy is in place and being complied in adherence to Environmental Clearance, Environmental Laws and Rules and Regulations.
xvii	All the commitments made to the public during the Public Hearing / Public Consultation meeting held on 28th February, 2012 should be satisfactorily implemented and a separate budget for implementing the same should be allocated and information submitted to the Ministry's Regional Office at Bhopal.	Complying with The commitments made to the public during the Public Hearing / Public Consultation meeting held on 28th February, 2012 is being implemented and a separate budget is maintained for implementing the projects/ issues under CSR activities.
		In 2024-25 the industry has spent Rs 16.33 crores on CSR activities.
		Following are the activities carried out in 2023-24:
		<b>Education:</b> UDAAN Scholarship, School Infrastructure Development and ASPIRE – Life Skills
		Distribution of School Infrastructure and skills enhancement:  JSW UDAAN Scholarship:
		JSW ASPIRE Project:
		Health & Nutrition: Adolescents Health & MCH Program, Care & Support to Migrating Population, Vision Care, Community Health Camps. Under this scheme JSW Steel is doing

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		Quality & affordable healthcare services and
		Maternal & Child Health Care and Non
		Communicable diseases Control & rehabilitation
		of differently able.
		Health & Wellness initiatives taken at
		Sanjeevani Hospital:
		The hospital covers 4.5 Acres Land and
		provided 100 BEDS and 10 OPDS with ICU,
		PICU and NICU, Maternal & Child Health Care
		The facilities with services available in the
		Sanjeevani hospital is provided Intellectual
		Disability, Eye Care Services, Heart Surgeries,
		CT SCAN, USG, ECHO , X RAY, Knee replacement
		replacement
		Community Development: Development of Rural
		Infrastructure and Linkage with Livelihood,
		Community Care, Road & Domestic Safety,
		Pathways & Roads, Community Halls Illumination
		and Govt. Schemes convergence. 15 Gram
		panchayats, 33 villages and more than 52000
		peoples benefitted though these activities.
		Constructed 12 Community Buildings and 8 KM
		Road & Pathways in the nearby villages.
		Natural Resource Management: Water Projects:
		Drinking & Domestic and Mangrove restorations
		Drinking & Domestic and Mangrove restorations
		Water, Environment & Sanitation scheme
		provided the Water Resource through laying of
		pipelines at 33 villages. Provision of HDPE tanks,
		Roof rain water harvesting systems, Community
		Ponds, Pipelines, Elevated storage reservoir,
		Ground water reservoir, Check Dams, Bunds,
	At least 5 of after the state of the	Filtration units.
xviii	At least 5 % of the total cost of the project	Complying with
	should be earmarked towards the Enterprise Social Commitment based on Public Hearing	CSR activities in various sectors are being done in
	Jocial Commitment based on rubiic fleating	CON activities ill various sectors are being dolle ill

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	issues and item-wise details along with time bound action plan should be prepared and submitted to the Ministry's Regional Office at Bhopal. Implementation of such program should be ensured accordingly in a time bound manner.	the surrounding villages and a time bound action plan for various CSR activities have been submitted to MoEF&CC as per EAC recommendation of 2.5% of project cost.  Amount spent on CSR Activities: For 2024-25 (April to March 2024): Rs 16.33 Crores. The above amount has been spent on Social Development- (Education & Training), Skill Development, Water and Sanitization, Agriculture, Rural Development, Health, Solid Waste Management and Community Development.
xix	The company shall provide housing for construction labour within the site with all necessary Infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP, safe drinking water, medical health care, crèche etc. The housing may be in the form of temporary structures to be removed after the completion of the project.	Industry has Complied the conditions during installation and commissioning of the plant.  Provided housing for labour within the site with all necessary Infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STPs, safe drinking water, medical health care, crèche etc.  After completion of the project activities the temporary structures have been dismantled and removed.
Gene	ral Conditions:	
i	The project authorities must strictly adhere to the stipulations made by the Maharashtra State Pollution Control Board and the state government.	-
ii	No further expansion or modification in the plant shall be carried out without prior approval of the ministry of Environment and Forests.	Complied As per the EC conditions, expansion or modifications of the plant was done. Industry has done in all expansion activities after obtaining prior Environmental Clearance from MoEF&CC.
iii	The gaseous emission from various process units shall conform to the load/mass based standards notified by this ministry on 19 <sup>th</sup> may, 1993 and standards prescribed from time to time. The	Adequate Air Pollution Control measures have been provided to each unit of the plant and the Gaseous emissions from the process units are well within the prescribed standards as notified

	State Boards may specify more stringent standards for the relevant parameters keeping in view the nature of the industry and its size and location.	by the Ministry.  Complied the Consent conditions as per the Maharashtra Pollution Control Board under The Air Act, The Water Act and Hazardous Waste Management & handling and Transboundary Rules.  Hence the point is being Complied
iv	At least four ambient monitoring stations should be established in the downward direction as well as where maximum ground level concentration of PM10, SO2 and NOx are anticipated in consultation with the SPCB. Data on ambient air quality and stack emission shall be regularly submitted to this ministry including its regional office at Bhopal and the SPCB/CPCB ones six months.	<ul> <li>Complying with</li> <li>Five numbers of online Continuous Ambient Air Quality Monitoring stations have been installed in consultation with MPCB. All these stations are connected to URL of MPCB &amp; CPCB &amp; data is being transmitted online on real time basis for PM2.5, PM10, SO2, NOx &amp; CO.</li> <li>46 Nos. Continuous Stack Emission Monitoring systems are installed at all major stacks &amp; connected to URL of MPCB &amp; CPCB &amp; data is being transmitted online on real time basis.</li> <li>Data on Stack Emission, Ambient Air Quality and Work Environment Air Quality are being submitted to;</li> <li>MPCB - Once in three months,</li> <li>MOEF&amp;CC, Nagpur &amp; Delhi - Once in Six month,</li> <li>CPCB, New Delhi - Monthly basis</li> <li>Hence the point is being Complied.</li> </ul>
V	Industrial wastewater shall be properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19 <sup>th</sup> may, 1993 and 31st December, 1993 or as amended from time to time. The treated wastewater shall be utilised for plantation purpose.	Industrial Waste water generated from the plant is treated in the plants and reused in the process/ slag cooling purpose.  There is no discharge of industrial waste water to outside the plant premises.  Hence the point is being Complied

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vi	The overall noise level in and around the plant area shall be kept well within the standards (85 dBA) by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise level should conform to the standards prescribed under EPA rules, 1989 viz. 75dBA (daytime) and 70 dBA (night time).	Noise control measures installed in the plants like acoustic hoods, silencers, enclosures etc. on all sources of noise generation & measured noise level are well with in prescribed standards.  The ambient noise level is monitored in the boundary of the plant and the values are well within the standards prescribed under EPA rules, 1989 viz. 75dBA (daytime) & 70 dBA (night time).  Hence the point is being Complied
vii	Occupational health surveillance of the workers should be done on a regular basis and records maintained as per the factory Act.	As per the Factories Act, regular health surveillance done for all the workers and employees & records are maintained on regular basis.  Hence the point is being Complied
viii	The company shall develop surface water harvesting structure to harvest the rain water for utilization in the lean season besides recharging the ground water table.	Roof top Rain water harvesting system is being implemented 12 buildings and the harvested rain water is being used in the cooling towers.  Since the water table is very high, therefore recharging ground water table is not being done.
ix	The project proponent shall also comply with all the environmental protection measures and safeguards recommended in the EIA/EMP report. Further, the company must undertake socioeconomic development activities in the surrounding villages like community development programmes, drinking water supply and health care etc.	<ul> <li>Environmental protection measures &amp; safeguards recommended in EIA/EMP report are being complied.</li> <li>Socio – economic development activities / programmes like supply of drinking water, health care camps &amp; community development programmes, Self Help Groups, Training and education, Rural Development, Sanitary etc. are being carried out on regular basis and will be continued as per plan.</li> <li>Hence the point is being Complied.</li> </ul>
Х	Requisite amount shall be earmarked towards capital cost and recurring cost/annum for environment pollution controls measures to implement the conditions stipulated by the ministry of environment and forest as well as the state Government. An implementation schedule for implementing all the conditions stipulated	Requisite amount is earmarked towards capital cost and recurring cost/annum for environment pollution controls measures to implement the conditions stipulated by the MoEF&CC as well as the State Government.  The funds earmarked for Environmental

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	herein shall be submitted to the regional office of the ministry of the Bhopal. The funds so provided shall not be diverted for any other purpose.	pollution control measures are properly utilized. The funds earmarked is not diverted any other purpose.
xi	A copy of clearance letter shall be sent by the proponent to concerned Panchayat, Zila parishad /municipal corporation, Urban local body and the local NGO, if any, from whom suggestions / representations, if any, were received while processing the proposal. The clearance letter shall also be put on the web site of the company by the proponent.	Complied  Copy of clearance letter has been submitted to concerned Panchayat, Zillah Parishad/Municipal Corporation, Urban Local Body and the local NGO.  The Environment Clearance letter also put on the JSW Web site.
xii	The project proponent shall upload the status of compliance of the stipulated environment clearance conditions, including results of monitoring data on their website and shall update the same periodically. It shall simultaneously be sent to the regional office of the MOEF at Bhopal. The respective zonal office of the CPCB and the CECB. The criteria pollutant levels namely; PM10, SO2, NOx (ambient levels as well as stack emission) or critical sectoral parameters, indicated project shall be monitored and displayed at a convenient location near the main gate of the company in the public domain.	Complied.  The status of compliance of the stipulated environment clearance conditions, including results of monitoring data.is is updated every six months.  The EC compliance and Environmental monitoring reports are submitted to MoEFCC and CPCB.  The CEMS data and CAAQMS data are displayed at the main gate.
xiii	The project proponent shall also submit six monthly reports on the status of compliance of the stipulated environmental conditions including results of monitored data (both in hard copies as well as by e-mail) to the regional office of MoEF, the respective Zonal office of CPCB and the SPCB. The Regional office of this Ministry at Bhopal / CPCB / SPCB shall monitor the stipulated conditions.	<u> </u>
xiv	The Environmental Statement for each financial year ending 31 <sup>st</sup> March in Form V as is mandated to be submitted by the project proponent to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules 1986, as amended subsequently, shall also be put on the website of the company along with	Complied.  Plant wise Environment Statement for 2023-24 has been submitted to MPCB portal and uploaded on the web site of the company.  Also the same are submitted to regional office of MoEFCC along with six monthly EC compliance report. Copy enclosed as Annexure-2.

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	the status of compliance conditions and shall	
	also be sent to the respective Regional Office of	
	the MoEF at Bhopal by e-mail.	
xv	The project proponent shall inform the public	Published in newspaper as per guidelines namely
	that the project has been accorded	in Local newspaper Dainik Krushiwal, Raigad
	environmental clearance by the Ministry and	Times, Ramprahar dated 24/11/2012 and English
	copies of the clearance letter are available with	newspaper Indian Express dated 26/11/2012.
	the SPCB and may also be seen at Website of the	Hence this point is complied.
	Ministry of Environment and Forests at	
	http/moef.nic.in. This shall be advertised within	
	seven days from the date of issue of the	
	clearance letter, at least in two local newspapers	
	that are widely circulated in the region of which	
	one shall be in the vernacular language of the	
	locally concerned and a copy of the same should	
	be forwarded to the Regional Office, Bhopal.	
xvi	Project authorities shall inform the Regional	Complied
	Office as well as the Ministry, the date of	
	financial closure and final approval of the project	
	by the concerned authorities and the date of	
	concerned authorities and the date of	
	commencing the land development work.	
11	The ministry may revoke or suspend the	Noted
	clearance, if implementation of any of the above	
	conditions is not satisfactory.	
12	The Ministry reserves the right to stipulate	Noted
	additional conditions if found necessary. The	
	Company in a time bound manner shall	
	implement these conditions.	
13	The above conditions shall be enforced, inter-alia	We are complying with:
	under the provisions of the Water (Prevention	• The water (Prevention& Control of Pollution)
	and Control of Pollution) Act 1974, the Air	Act 1974,
	(Prevention and Control of Pollution) Act 1981,	• The Air (Prevention and Control of Pollution)
	the Environment (Protection) Act 1986,	Act, 1981
	Hazardous Wastes (Management, Handling and	The Environment (Protection) Act 1986
	Transboundary Movement) Rules 2008 and the	• The Public Liability Insurance Act, 1991 along
	Public (Insurance) Liability Act 1991 along with	with their amendments and rules.
	their amendments and Rules.	